



# WÄRTSILÄ CORPORATION

EXHAUST GAS CLEANING

## SO<sub>x</sub>

Acid rains

3.5% (2012)  
ECA 0.1%  
(2015)  
Global 0.5%  
(2020)

## NO<sub>x</sub>

Acid rains  
Ozone  
formation

Tier II (2011)  
Tier III in ECA  
(2016)

## PM

Impact on  
air quality

Along with SO<sub>x</sub>  
reduction

## GHG

Global  
warming

Under  
evaluation  
by IMO

## BALLAST WATER

Damage to  
local eco-  
systems

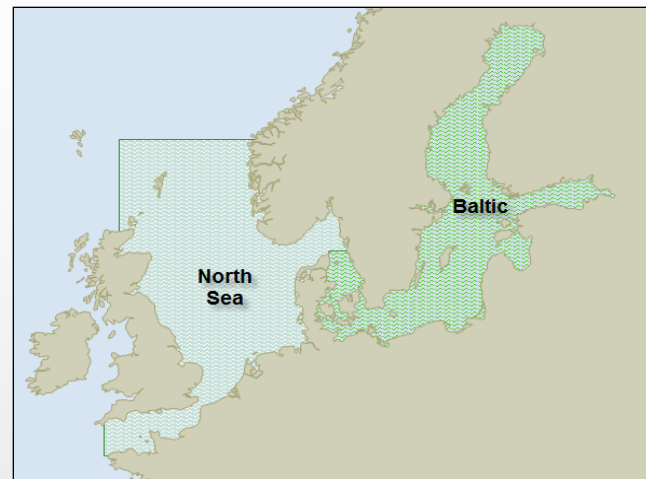
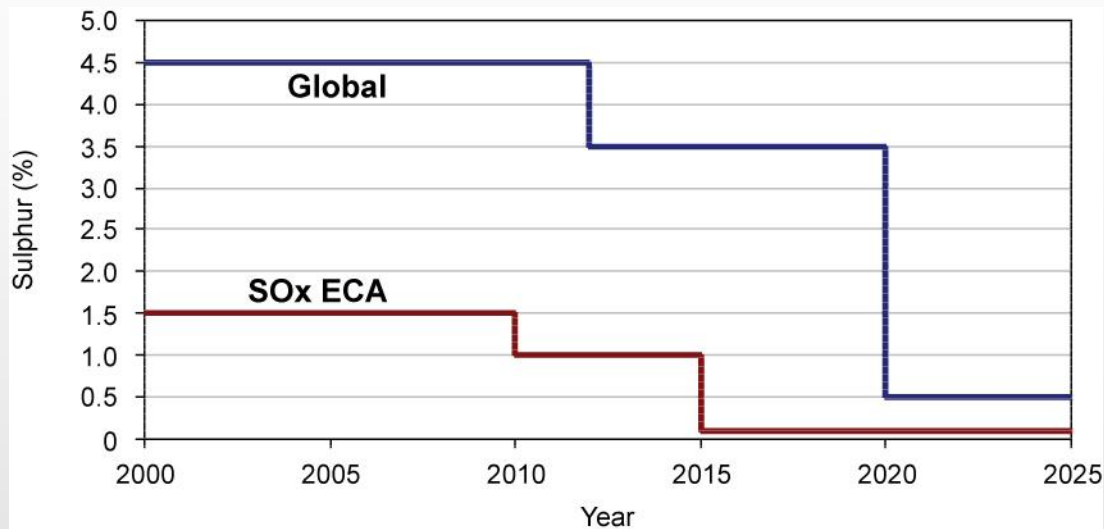
Global ballast  
convention

# Exhaust gas cleaning - a big opportunity





## Emission Control Areas (ECA)



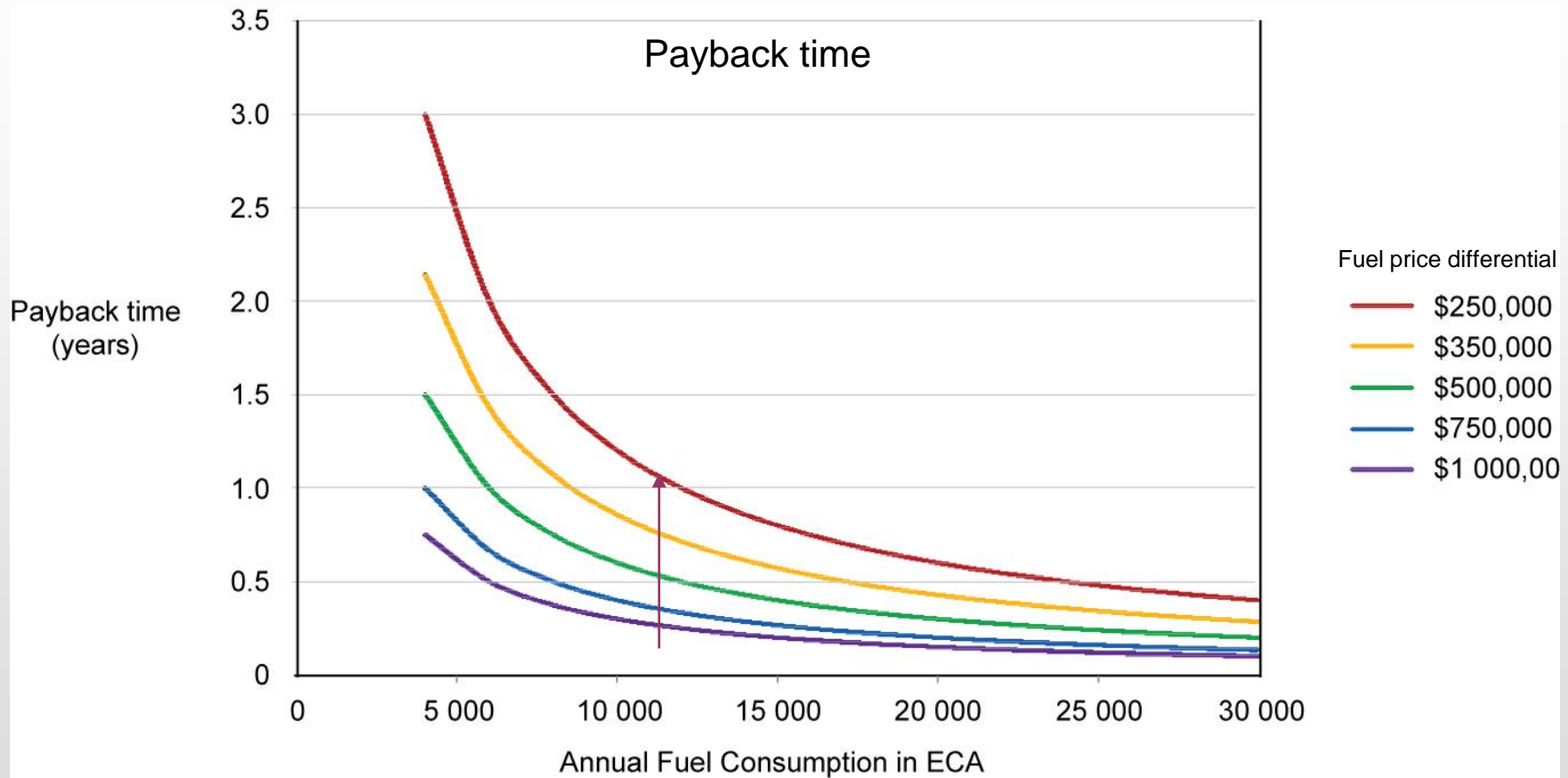
- ▶ Sulphur emissions is a recognised problem
- ▶ Shipping is a main contributor to SOx emissions, especially in the most sensitive areas
- ▶ Business as usual will aggravate the situation



## Switch fuels or clean the exhaust

- Low Sulphur Residual Fuel (LSFO):
  - Limited availability
- Low-Sulphur Destillates (MGO):
  - Similar to automotive fuel
  - Supply shortage in 2015
  - Current price premium: 50%
- Gas (LNG/CNG):
  - Natural gas prices expected to remain low
  - Infrastructure for bunkering developing
  - Lowest overall emissions
  - Mostly for newbuilds
- High Sulphur Residual Fuel (HFO) with scrubbing:
  - Business as usual
  - Low overall CO2 footprint

## Return on investment



10 MW Main Engine, 3x0.5MW Aux. Engines,  
Total investment cost USD 3.000.000

- Market is in its infancy but set to develop as 2015 approaches
- Biggest market is retrofit
- Approximately 8,000 vessels affected by current ECA regulations
- Next phase in 2020 will effect an estimated 40,000 vessels
- Retrofit value between €1m to €5m per vessel
- Wärtsilä has strong references with 8 systems installed and several on order

## **Fresh water scrubber (FWS) – closed loop system**

- Not dependent on seawater alkalinity
- Zero effluent discharge an option
- Low power demand
- Needs caustic soda as a reagent

**Applications:** seas with low alkalinity and for operators looking for zero discharge

## **Sea water scrubber (SWS) – open loop system**

- Uses seawater i.e. no freshwater needs
- Slightly higher power demand than FWS
- Does not need caustic soda

**Applications:** main alternative for ocean-going ships

## **Hybrid scrubbers – both open loop and closed loop operations**

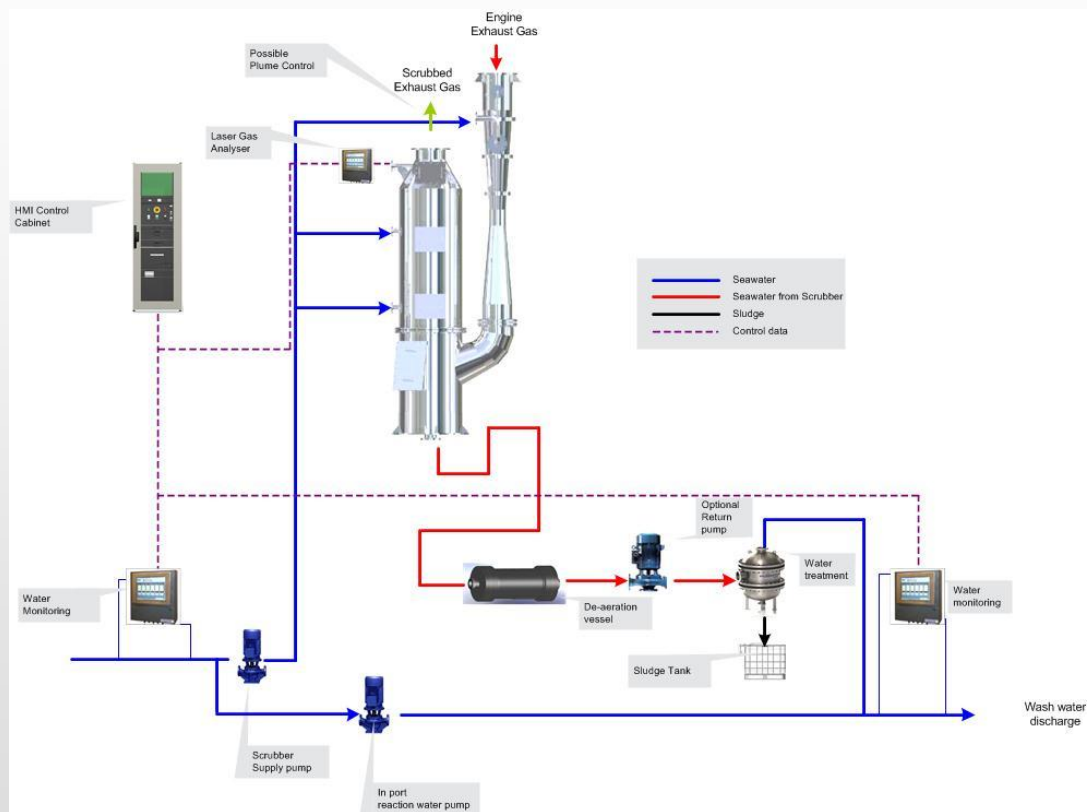
- Flexible system
- More complex system

**Applications:** ships requiring full flexibility of operations  
(e.g. sailing both in low alkalinity areas as well in open oceans)



## Key Features

- Open-loop system
- Same process as for IGS
- No additives
- Low running costs
- Simple and reliable
- Module based
- Flexible
- Standardised designs
- Tried and tested



Vessel	Newbuilding or retrofit	SWS	FWS	Details
Suula	retrofit		x	Test installation, test report available
Containerships VII	retrofit		x	Full commercial project with main stream scrubber. Modification to water treatment system ongoing.
Algoma(6+2 vessels)	newbuilding		x	Integrated scrubbers for main engines, auxiliary engines and boilers
Pride of Kent	retrofit	x		More than 30,000 hrs of operation
Zaandam	retrofit	x		More than 4,000 hrs of operation
APL England	retrofit	x		Integrated scrubber for 3 engines, 2.94 MW each
RoRo	retrofit	x		1 x 25 MW and 1 x 6 MW scrubbers
Ignazio Messina (4 vessels)	newbuilding	x		Separate scrubbers for auxiliary engines and boilers, up to 4.5% S-content
Solvang	newbuilding	x		Main engine scrubber and integrated auxiliary engine scrubber



## Far ahead of the competition

- Legislation is in place
- Abatement is an economical solution
- Large market growth, both near and long-term
- Wärtsilä Hamworthy is the clear market leader: excellent products and "turnkey" projects capability
- Wärtsilä is well positioned to win



**WÄRTSILÄ**